



For the latest in red meat R&D

# Integrating Fixed Time Al Into Commercial Heifer Mating Programs

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#### Partners in Research















#### MLA Producer Demonstration Site

- Integrating Fixed Time AI into Commercial Heifer Mating Programs
  - 50:50 Based on Last Digit of Ear Tag
  - 50% of Heifers Synchronized and AI'd on Mating Start Date
  - Other 50% of Heifers Exposed to Bulls on Mating Start Date
  - Heifers Boxed 10 Days After Mating Start Date
  - 15 Sites
  - Approximately 2450 Heifers Enrolled











#### Goals:

- Encourage the uptake of FTAI in Commercial Heifer Mating Programs
- Estimate the Cost of Integrating FTAI vs. Natural Mating
  - Capture FTAI Costs
  - Estimate Bull Costs
- Capture Differences in Outcomes and Estimate their Value
  - Conception Rate
  - Dystocia Rate
  - Calf and Heifer Mortality
  - Weaning Weights
  - Rebreeding Rates
- Estimate a Return On Investment (ROI) of Integrating
   FTAI into Commercial Heifer Mating Programs





#### Partners in Research







## Partners in Research Al Sires

- Landfall Leonardo L24
- KM Broken Bow 002
- Landfall Keystone K132
- Murdeduke Kicking K428
- Baldridge Command C036
- Ayrvale General G18









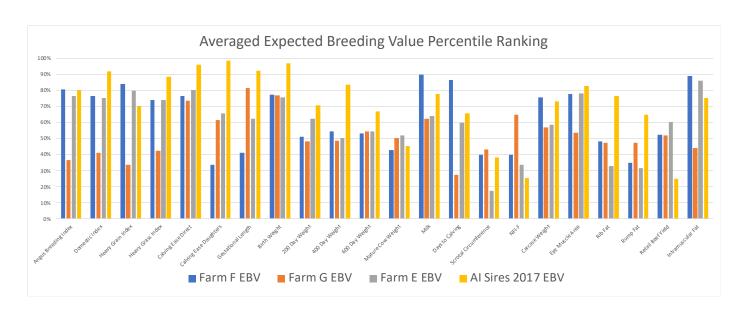
## **EBV** Comparison

Angus Sires																					
Farm E	ABI	DOM	GRN	GRS	CE Dir	CE Dtrs	GL	BWT	200	400	600	MCW	Milk	DTC	SS	CWT	EMA	RIB	P8	RBY	IMF
VLYK536	121	116	135	115	2.0	1.9	-4.9	3.3	44	72	94	76	11	-3.5	0.5	52	9.7	-1.1	-2.4	1.5	2.9
VLYK921	130	122	147	123	3.3	2.5	-5.8	2.3	48	83	109	101	15	-3.1	0.9	60	9.2	-1.3	-2.6	1.7	2.8
VLYL205	131	116	145	124	1.1	0.0	-3.4	4.3	54	91	123	101	25	-5.9	1.1	. 73	5.0	-1.4	-0.8	0.3	2.0
VLYL447	134	1 115	148	125	3.6	1.1	-4.8	2.3	44	80	107	88	22	-8.4	1.5	66	6.3	1.5	1.2	-0.5	2.5
Farm E Average	129	117	144	122	2.5	1.4	-4.7	3.1	48	82	108	92	18	-5.2	1.0	63	7.6	-0.6	-1.2	0.8	2.5
Average Ranking %	76%	6 75%	80%	74%	80%	66%	63%	76%	63%	50%	55%	52%	64%	60%	17%	59%	78%	33%	32%	60%	869
Average Accuracy %					54%	47%	85%	71%	69%	71%	69%	67%	61%	41%	70%	61%	61%	62%	62%	58%	589
Farm F	ABI	DOM	GRN	GRS	CE Dir	CE Dtrs	GL	BWT	200	400	600	MCW	Milk	DTC	SS	CWT	EMA	RIB	P8	RBY	IMF
VLYL310	125	113	141	116	2.3	-0.1	-2	2.7	41	77	97	75	20	-7.3	1.6	61	5.5	1.3	0.9	-0.7	3.:
VLYL392	131	120	147	121	2.4	0.2	-4.7	2.7	45	83	106	87	22	-6.2	1	. 70	7.3	-0.6	-1.5	0.9	2.5
VLYL398	134	1 120	149	125	1.6	-1.3	-4.2	3.4	47	85	110	88	20	-6.5	1.8	70	8.4	0.3	-0.5	0.6	2.5
VLYL443	136	119	157	125	5 2	-0.2	-2.9	3.6	47	86	117	98	20	-6.1	1.9	71	6.6	-1.2	-2.6	1	2.5
Farm F Average	132	118	149	122	2.1	-0.4	-3.5	3.1	45	83	108	87	21	-6.5	1.6	68	7.0	-0.1	-0.9	0.5	2.9
Average Ranking %	819	6 77%	84%	74%	77%	34%	41%	77%	51%	55%	53%	43%	90%	87%	40%	76%	78%	48%	35%	52%	899
Average Accuracy %					53%	46%	82%	72%	70%	70%	71%	67%	61%	43%	69%	61%	61%	63%	62%	58%	599
Farm G	ABI	DOM	GRN	GRS	CE Dir	CE Dtrs	GL	BWT	200	400	600	MCW	Milk	DTC	SS	CWT	EMA	RIB	P8	RBY	IMF
WATL76	114	1 109	121	110	1.0	-1.0	-6.8	1.8	41	79	100	82	14	-5.2	3.1	61	6.2	1.1	-0.3	0.1	2.:
WATL45	110	109	106	113	2.9	3.4	-6.8	2.5	44	81	108	94	17	-3.0	2.2	63	5.1	-0.2	-0.1	0.9	1.:
WATL44	102	2 102	92	108	3 1.4	2.3	-4.0	4.0	43	77	102	88	20	-3.4	1.7	63	7.6	1.4	1.9	0.3	0.9
WATL43	121	1 115	129	119	3.3	1.3	-6.2	2.9	45	88	117	103	16	-2.8	1.7	59	4.2	-1.7	-0.6	0.8	1.9
WATL35	105	105	99	110	3.3	1.2	-8.9	3.5	46	81	112	96	15	-1.1	0.4	61	6.7	-1.2	-1.6	1.5	0.8
WATL20	110	109	106	112	3.0	3.7	-6.9	3.8	42	75	100	90	14	-2.9	1.4	59	7.6	-0.2	0.2	1.2	1.3
WATL9	106	103	116	103	0.6	-1.2	-5.1	3.3	44	86	112	98	16	-2.6	2.0	63	1.6	-1.4	-1.2	-0.3	2.5
WATK29	117	7 116	118	119	1.5	3.3	-5.8	2.1	52	89	116	83	19	-2.1	0.5	73	8.5	0.1	-2.5	0.9	1.5
WATK27	97	7 92	85	104	2.1	0.3	-6.4	3.5	45	78	114	86	20	-3.9	2.2	64	0.9	1.3	1.1	-0.7	0.
Farm G Average	109	107	108	111	2.1	1.5	-6.3	3.0	45	82	109	91	17	-3.0	1.7	63	5.4	-0.1	-0.3	0.5	1.
Average Ranking %	36%	6 41%	34%	42%	74%	61%	82%	77%	48%	49%	55%	50%	62%	27%	43%	57%	54%	47%	47%	52%	449
Average Accuracy %					53%	46%	82%	72%	70%	70%	71%	67%	61%	43%	69%	61%	61%	63%	62%	58%	599
Al Sires 2017	ABI	DOM	GRN	GRS	CE Dir	CE Dtrs	GL	BWT	200	400	600	MCW	Milk	DTC	SS	CWT	EMA	RIB	P8	RBY	IMF
HIOG18 General	161	133	187	147	5.1		-8.4	2.0	53	95	126		17		2.3	78	8.4		0.1		3.
TFAL24 Leonardo Landfall	128						-9.5		41	92	101								2.9		
USA16764044 Broken Bow	123						-5.9		55	90	117								-0.6		
2017 Al Sire Average	137						-7.9		50	92	115								3.0		
Average Ranking %	80%						92%		71%	83%	67%								65%		
Average Accuracy %	-				86%		98%		94%	94%	94%								85%		





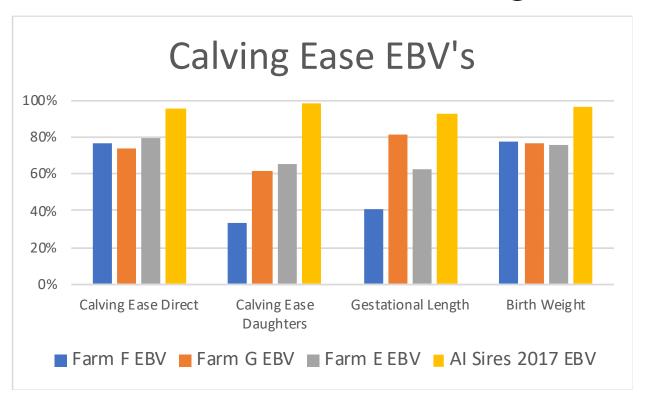
#### **EBV** Comparison







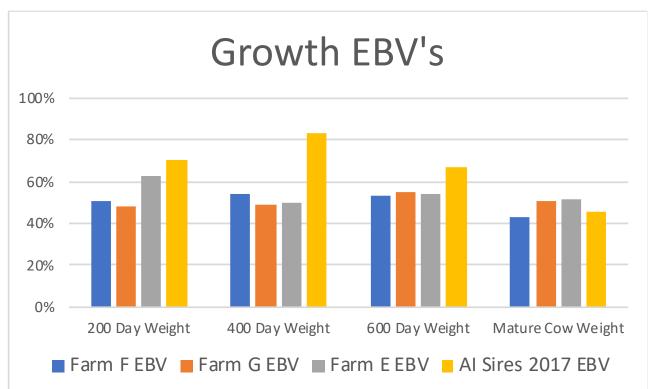
## EBV Percentile Rankings







#### EBV Percentile Rankings







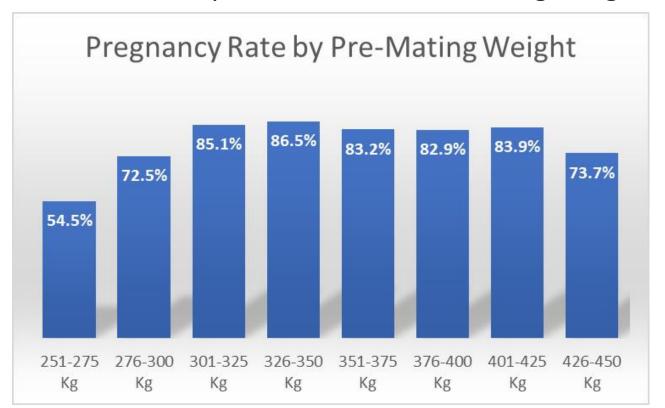
#### **Bull Mating Costs**

- Estimated Bull Annual Purchase Costs = \$1878
  - = \$7634(Buy Price)-\$2,000(Cull Value))/3(Expected Longevity)
- Estimated Bull Annual Running Opportunity Costs = \$1476
  - = 1.5 cow/calf units x 82%(pregnancy rate in trial)
     x \$4.00 (current price per kg for weaned calves)
     x 300kg (conservative weaning weight average for district)
- Estimated Bull Total Annual Costs = \$3354
  - = \$1878 (Annual Purchase Cost) + \$1476 (Bull Running Cost)
- Estimated Bull's Cost per Heifer Mated= \$100.62
  - = \$3354 (Bull Total Annual Costs) x 3% (Joining Rate)



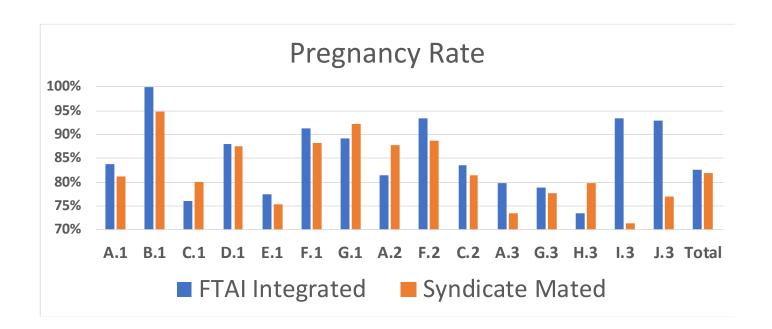


#### Demonstrate Importance of Critical Mating Weights













## Pregnancy Rate

		Integrated FTAI	•		Syndicate Mate	d			
Farm	Preg Tested	Empty	% Empty	Preg Tested	Empty	% Empty	Difference	% Reduction in Empties	
A.1	173	28	16.2%	218	41	18.8%	2.6%	13.9%	
B.1	19	0	0.0%	19	1	5.3%	5.3%	100.0%	
C.1	25	6	24.0%	25	5	20.0%	-4.0%	-20.0%	
D.1	25	3	12.0%	24	3	12.5%	0.5%	4.0%	
E.1	71	16	22.5%	73	18	24.7%	2.1%	8.6%	
F.1	58	5	8.6%	51	6	11.8%	3.1%	26.7%	
G.1	102	11	10.8%	102	8	7.8%	-2.9%	-37.5%	
A.2	177	33	18.6%	173	21	12.1%	-6.5%	-53.6%	
F.2	45	3	6.7%	44	5	11.4%	4.7%	41.3%	
G.2	85	14	16.5%	86	16	18.6%	2.1%	11.5%	
A.3	174	35	20.1%	192	51	26.6%	6.4%	24.3%	
G.3	118	25	21.2%	99	22	22.2%	1.0%	4.7%	
H.3	106	28	26.4%	114	23	20.2%	-6.2%	-30.9%	
1.3	15	1	6.7%	7	2	28.6%	21.9%	76.7%	
J.3	14	1	7.1%	13	3	23.1%	15.9%	69.0%	
Site Average			14.5%			17.6%	3.1%	17.5%	
Combined Dataset	1207	209	17.3%	1240	225	18.1%	0.8%	4.6%	





#### Year One Mating Costs Compared

FTAI Integrated	Potential Heifers Mated	Trial Pregnancy Rate	Bull Requirements @ 2%	Total Annual Bull Costs	Bull Cost per Head Mated	Al Costs per Head Mated	FTAI Integrated Mating Cost per Heifer Mated	FTAI Integrated Mating Cost per Pregnancy	Cost Difference
Α	391	83.80%	8	\$26,832.00	\$68.62	\$53.40	\$122.02	\$145.61	\$18.84
В	38	100.00%	1	\$3,354.00	\$88.26	\$64.87	\$153.13	\$153.13	\$60.03
С	50	76.00%	1	\$3,354.00	\$67.08	\$62.81	\$129.89	\$170.91	\$3.21
D	49	88.00%	1	\$3,354.00	\$68.45	\$73.42	\$141.87	\$161.21	\$4.76
Е	144	77.50%	3	\$10,062.00	\$69.88	\$48.10	\$117.98	\$152.23	\$28.50
F	109	91.40%	2	\$6,708.00	\$61.54	\$46.53	\$108.07	\$118.24	\$13.58
G	204	89.20%	4	\$13,416.00	\$65.76	\$56.17	\$121.93	\$136.70	\$29.71
Site Average					\$69.94	\$57.90	\$127.84	\$148.29	\$22.66
Syndicate Mated	Potential Heifers Mated	Trial Pregnancy Rate	Bull Requirements @ 3%	Total Annual Bull Costs	Bull Cost per Head Mated	Al Costs per Head Mated	Syndicate Mating Cost per Heifer Mated	Syndicate Mating Cost per Pregnancy	Cost Difference
Α	391	81.20%	12	\$40,248.00	\$102.94	\$0.00	\$102.94	\$126.77	-\$18.84
В	38	94.80%	1	\$3,354.00	\$88.26	\$0.00	\$88.26	\$93.10	-\$60.03
С	50	80.00%	2	\$6,708.00	\$134.16	\$0.00	\$134.16	\$167.70	-\$3.21
D	49	87.50%	2	\$6,708.00	\$136.90	\$0.00	\$136.90	\$156.45	-\$4.76
E	144	75.30%	4	\$13,416.00	\$93.17	\$0.00	\$93.17	\$123.73	-\$28.50
F	109	88.20%	3	\$10,062.00	\$92.31	\$0.00	\$92.31	\$104.66	-\$13.58
G	204	92.20%	6	\$20,124.00	\$98.65	\$0.00	\$98.65	\$106.99	-\$29.71
Site Average					\$106.63	\$0.00	\$106.63	\$125.63	-\$22.66









#### **Estimated Labour Costs**



#### **Estimated Labour Costs**

- Producer Group Survey
  - Estimated 40 Man Hours Including Mustering per 100 Cows Enrolled in FTAI
  - Estimated \$30 per Hour
  - \$1200.00 per 100 Head Estimated
  - \$12 per 100 Head Al'd/Pregnancy Rate Per FTAI Group (82.7%)
    - \$14.50 per Pregnancy







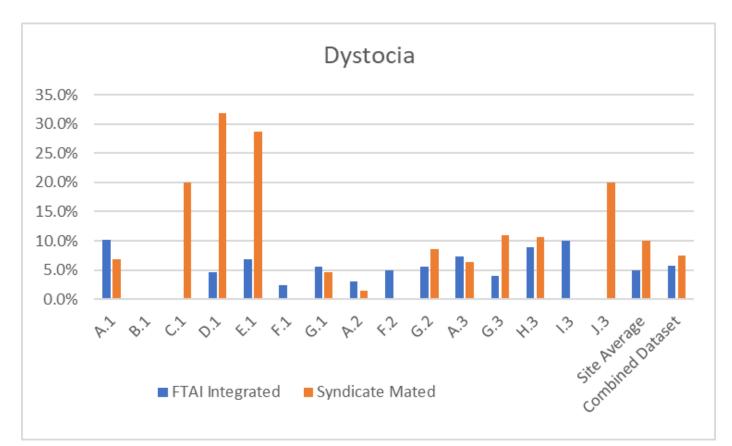
# Pregnancy Rate Value Difference

- Producer Group Survey
  - Estimated Pregnant Heifer \$100 over Value of Empty Heifer
  - 0.8% Difference Favouring FTAI
  - \$0.80 Difference













## Dystocia

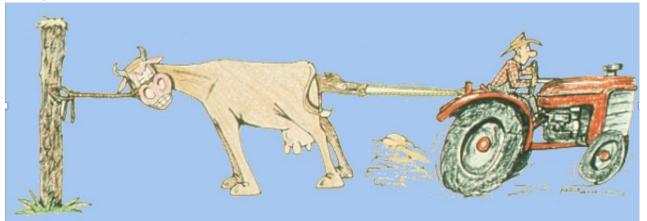
		Integrated FTAI			Syndicate Mate	Duratasia	Durata dia 0/	
Farm	Observed Calvings	Dystocia	% Dystocia	Observed Calvings	Dystocia	% Dystocia	Dystocia Reduction	Dystocia % Reduction
A.1	128	13	10.2%	147	10	6.8%	-3.4%	-50.0%
B.1	19	0	0.0%	18	0	0.0%	0.0%	0.0%
C.1	19	0	0.0%	20	4	20.0%	20.0%	100.0%
D.1	22	1	4.6%	22	7	31.8%	27.2%	85.5%
E.1	29	2	6.9%	21	6	28.6%	21.7%	75.9%
F.1	42	1	2.4%	31	0	0.0%	-2.4%	-100.0%
G.1	89	5	5.6%	88	4	4.6%	-1.0%	-21.7%
A.2	131	4	3.1%	135	2	1.5%	-1.6%	-106.7%
F.2	41	2	4.9%	34	0	0.0%	-4.9%	-100.0%
G.2	73	4	5.5%	70	6	8.6%	3.1%	36.0%
A.3	110	8	7.3%	109	7	6.4%	-0.9%	-13.2%
G.3	76	3	3.9%	55	6	10.9%	7.0%	63.8%
H.3	79	7	8.9%	85	9	10.6%	1.7%	16.3%
1.3	10	1	10.0%	4	0	0.0%	-10.0%	-100.0%
J.3	12	0	0.0%	10	2	20.0%	20.0%	100.0%
Site Average			4.9%			10.0%	5.1%	51.1%
Combined Dataset	880	51	5.80%	849	63	7.42%	1.63%	21.9%





### Dystocia Rate Value Difference

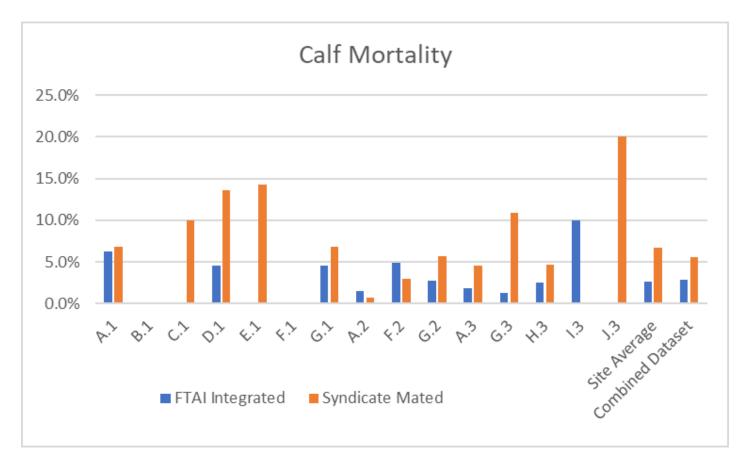
- Producer Group Survey
  - Estimated Dystocia Event Cost = \$200
  - 1.63% Difference Favouring FTAI
  - \$3.26 Difference















**Calf Mortality** 

		Integrated FTAI			Syndicate Mated	0.4 1:4	Martality 0/	
Farm	Observed Calvings	Calf Mortality	% Calf Mortality	Observed Calvings	Calf Mortality	% Calf Mortality	Mortality Reduction	Mortality % Reduction
A.1	128	8	6.3%	147	10	6.8%	0.6%	8.1%
B.1	19	0	0.0%	18	0	0.0%	0.0%	0.0%
C.1	19	0	0.0%	20	2	10.0%	10.0%	100.0%
D.1	22	1	4.5%	22	3	13.6%	9.1%	66.7%
E.1	29	0	0.0%	21	3	14.3%	14.3%	100.0%
F.1	42	0	0.0%	31	0	0.0%	0.0%	0.0%
G.1	89	4	4.5%	88	6	6.8%	2.3%	34.1%
A.2	131	2	1.5%	135	1	0.7%	-0.8%	-106.1%
F.2	41	2	4.9%	34	1	2.9%	-1.9%	-65.9%
G.2	73	2	2.7%	70	4	5.7%	3.0%	52.1%
A.3	110	2	1.8%	109	5	4.6%	2.8%	60.4%
G.3	76	1	1.3%	55	6	10.9%	9.6%	87.9%
H.3	79	2	2.5%	85	4	4.7%	2.2%	46.2%
1.3	10	1	10.0%	4	0	0.0%	-10.0%	-100.0%
J.3	12	0	0.0%	10	2	20.0%	20.0%	100.0%
Site Average	_		2.7%			6.7%	4.1%	60.4%
Combined Dataset	880	25	2.84%	849	47	5.54%	2.70%	48.7%





### Calf Mortality Value Difference

- Producer Group Survey
  - Estimated Calf Mortality Cost = \$500
  - 2.7% Difference Favouring FTAI
  - \$13.50 Difference







### Calf Mortality Value Difference

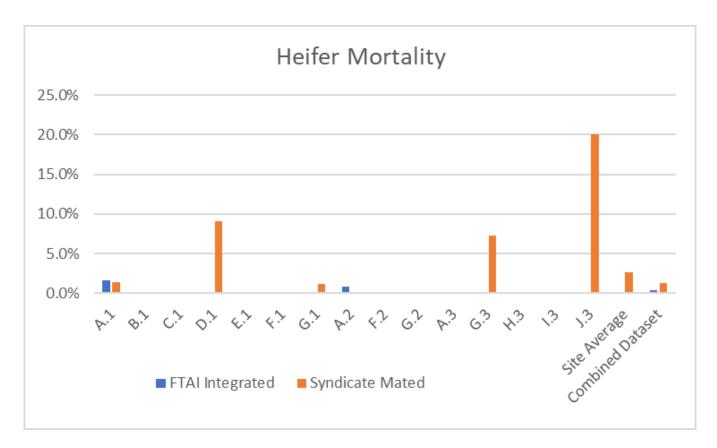
- Producer Group Survey
  - Estimated Calf Mortality Cost = \$500
  - 2.7% Difference Favouring FTAI
  - \$13.50 Difference
  - First NarandaPimp P5 Son
  - 32 Kgs
  - 17 DaysEarly















### **Heifer Mortality**

		Integrated FTAI			Syndicate Mate			
Farm	Observed Calvings	Heifer Mortality	% Heifer Mortality	Observed Calvings	Heifer Mortality	% Heifer Mortality	Mortality Reduction	Mortality % Reduction
A.1	128	2	1.6%	147	2	1.4%	-0.2%	-14.8%
B.1	19	0	0.0%	18	0	0.0%	0.0%	0.0%
C.1	19	0	0.0%	20	0	0.0%	0.0%	0.0%
D.1	22	0	0.0%	22	2	9.1%	9.1%	100.0%
E.1	29	0	0.0%	21	0	0.0%	0.0%	0.0%
F.1	42	0	0.0%	31	0	0.0%	0.0%	0.0%
G.1	89	0	0.0%	88	1	1.1%	1.1%	100.0%
A.2	131	1	0.8%	135	0	0.0%	-0.8%	-100.0%
F.2	41	0	0.0%	34	0	0.0%	0.0%	0.0%
G.2	73	0	0.0%	70	0	0.0%	0.0%	0.0%
A.3	110	0	0.0%	109	0	0.0%	0.0%	0.0%
G.3	76	0	0.0%	55	4	7.3%	7.3%	100.0%
H.3	79	0	0.0%	85	0	0.0%	0.0%	0.0%
1.3	10	0	0.0%	4	0	0.0%	0.0%	0.0%
J.3	12	0	0.0%	10	2	20.0%	20.0%	100.0%
Site Average			0.2%			2.6%	2.4%	94.0%
Combined Dataset	880	3	0.34%	849	11	1.30%	0.95%	73.7%





## Heifer Mortality Value Difference

- Producer Group Survey
  - Estimated Heifer Mortality Cost = \$2000
  - 0.95% Difference Favoring FTAI
  - \$19.00 Difference

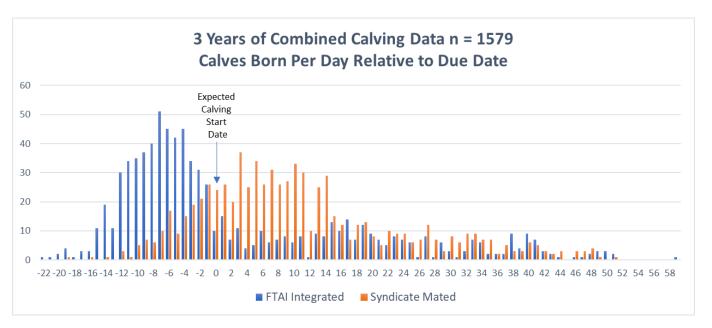








#### Calving Distribution and Weaning Weights

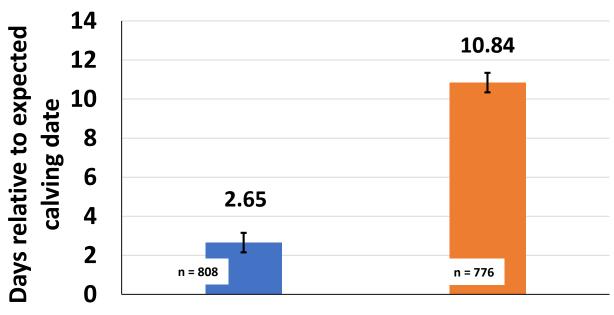


Bulls +10.8 Days Al Integrated +2.7 Days Gain = 8.1 Days





# Mean calving date relative to expected calving date



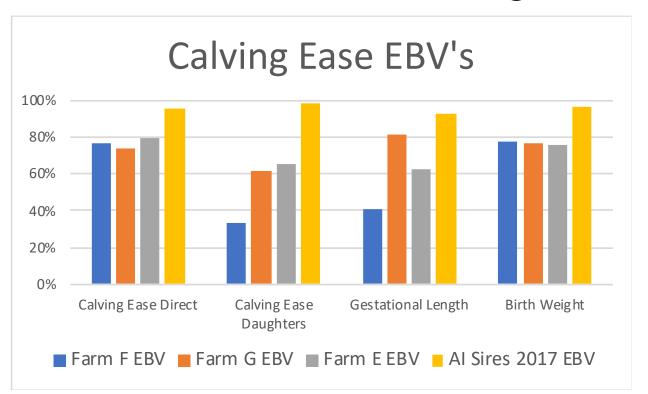


**Syndicate mated** 





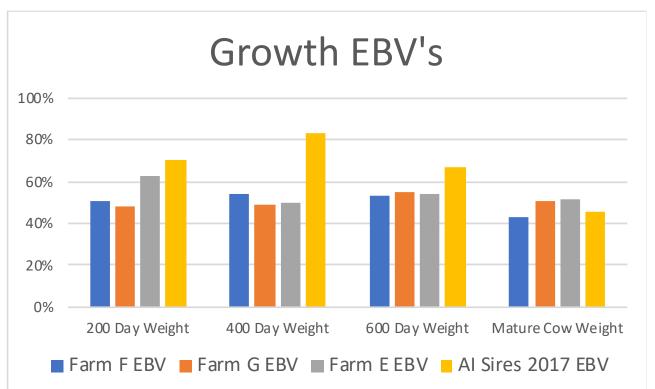
## EBV Percentile Rankings







## EBV Percentile Rankings













# Weaning Weights

	FTAI Integrated		Syndicat	Difference	
	Number	Average Weight	Number	Average Weight	Difference
Farm D.1	20	305	18	285.7	19.3
Farm F.1	42	345	31	329.5	15.5
Farm G.1	75	335.1	81	329.1	6
Farm F.2	39	313.9	34	303.9	10
Farm G.2	64	313.6	62	293	20.6
Farm I.3	11	282	5	270	12
Farm J.3	11	281.5	6 260		21.5
Site Average	262	310.9	237	295.9	15.0





# Weaning Weight Difference

- Producer Group Survey
  - Conservative Mixed Sex Value of \$4 per Kg
  - 15 Kg Difference Favoring FTAI
  - \$60.00 Difference

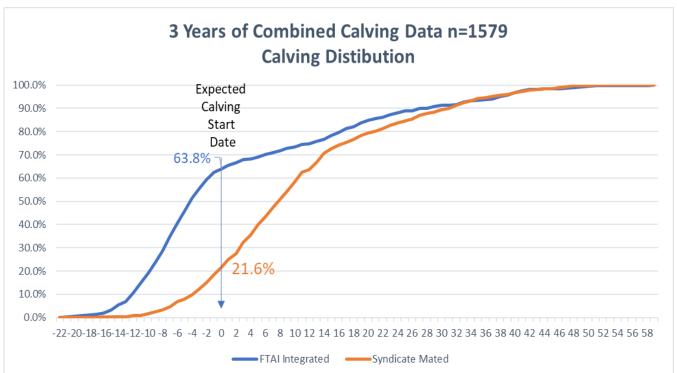






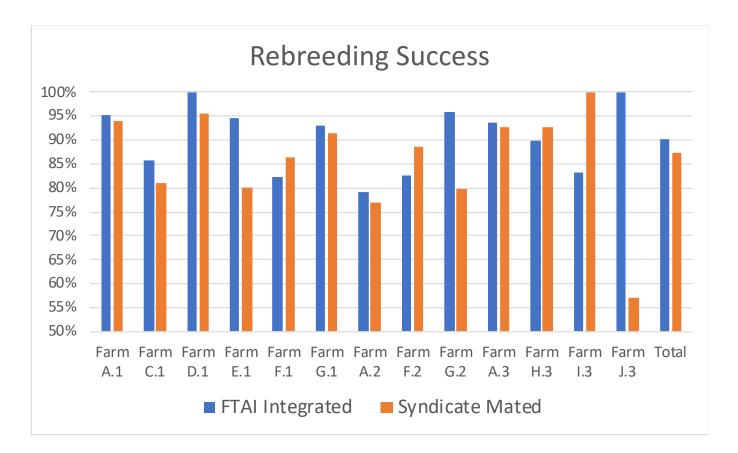


# Rebreeding Rate













# Rebreeding Rate

	FTAI Integrated			Syndicate Mated				% Reduction in
Farm	Joined	Empty	% Empty	Joined	Empty	% Empty	Difference	Empties
A.1	126	6	4.8%	145	9	6.2%	1.4%	23.3%
C.1	21	3	14.3%	21	4	19.0%	4.8%	25.0%
D.1	22	0	0.0%	22	1	4.5%	4.5%	100.0%
E.1	55	3	5.5%	55	11	20.0%	14.5%	72.7%
F.1	34	6	17.6%	37	5	13.5%	-4.1%	-30.6%
G.1	86	6	7.0%	83	7	8.4%	1.5%	17.3%
A.2	138	29	21.0%	148	34	23.0%	2.0%	8.5%
F.2	40	7	17.5%	35	4	11.4%	-6.1%	-53.1%
G.2	70	3	4.3%	54	11	20.4%	16.1%	79.0%
A.3	123	8	6.5%	137	10	7.3%	0.8%	10.9%
H.3	78	8	10.3%	82	6	7.3%	-2.9%	-40.2%
1.3	12	2	16.7%	5	0	0.0%	-16.7%	-100.0%
J.3	11	0	0.0%	7	3	42.9%	42.9%	100.0%
Site Average			9.6%			14.2%	4.5%	31.9%
Combined Dataset	816	81	9.9%	831	105	12.6%	2.7%	21.4%





## Rebreeding Rate Difference

- Producer Group Survey
  - Estimated Pregnant First Calf Heifer \$1000 over Value of Empty First Calf Heifer
  - 2.7% Difference
  - \$27.00 Difference





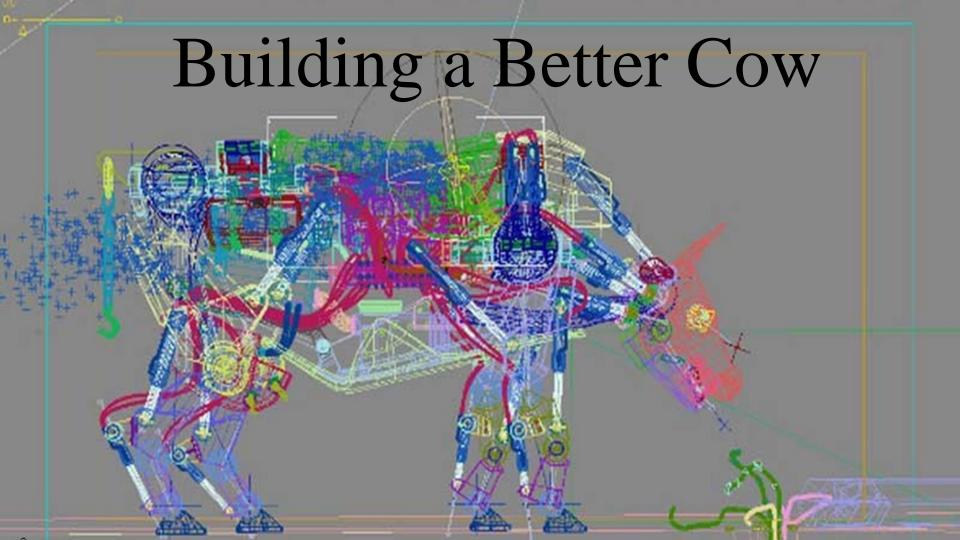












#### The Perfect New Beef Cow

- Three Year Review
  - She needs to:
    - Deliver a healthy calf within the first month of the calving season
    - Have already weaned one healthy calf
    - Be in good body condition

# How do we get there?







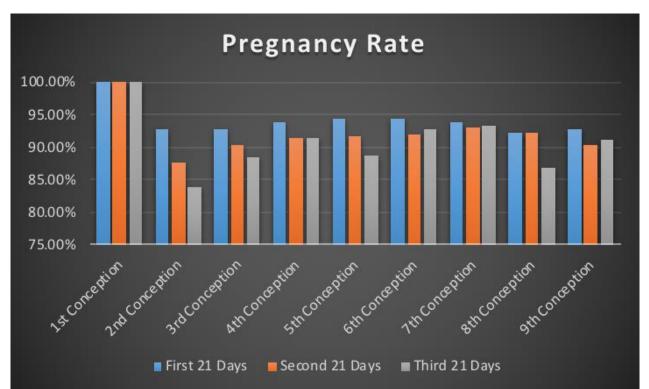
### Getting Three Year Olds to Calve Early

- Cows take on average 55 days after they calve to breed back.
- Heifers take from 20 to 30 days longer than cows to breed back after they calve
- Heifers that conceive at the same time as cows will calve at the same time but will conceive later than cows the following year
- Heifers that get pregnant late are often empty as 1<sup>st</sup> Calvers





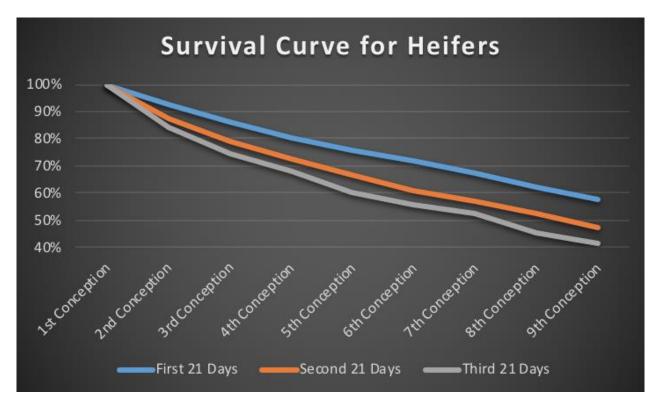
#### Cushman et al. 2013







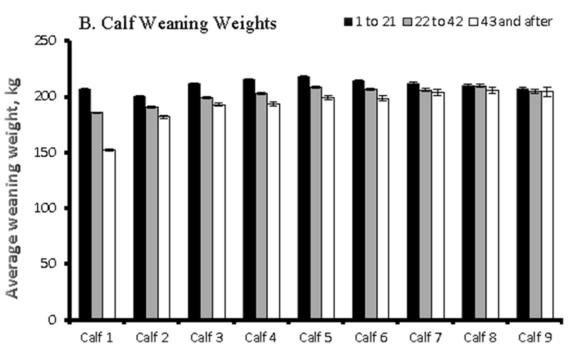
#### Cushman et al. 2013







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### Buying Heifers More Time



- We need 13 months in a year!
- Shorter Gestation?
- Calve one month later each year?



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We can for their 2<sup>nd</sup> mating!



# Early and Short Heifer Joining

Early and Short Heifer Calving

- Join heifers before and for less time than cows
  - Good selection tool for reproductive efficiency
  - Older, bigger weaners from heifers
  - Releases a few extra bulls
  - Easier heifer calving management





# Early and Short Heifer Joining

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  - Easier heifer calving management
  - Buys heifer more time to get back in calf the second time!





# Early and Short Joining

- Empty heifers marketable as yearlings in early September
  - Can market empty heifers with remainder of yearlings
    - Assuming 6-8 week joining and preg test at 42 days
- Lower conception rates than with a longer joining
  - Less room for error
    - Bull break down
    - Insufficient growth
    - Poor plane of nutrition
    - Reproductive disease
    - Seasonal Conditions











# HOW TO CREATE CATCHY SLOGANS











# Join More Heifers and Let Love Pick Your Keepers!



The Best Heifers are the Pregnant Heifers!





### There is No Tragedy in an Empty Heifer







#### Don't Get Married To Your Heifers







# 3-4 Week Mating

- 2 Round AI Program
  - FTAI followed by resynchrony and 2<sup>nd</sup> AI to heat detection
- 1 Round AI backed up by 2% bull battery
  - Bulls in day 10, out day 31
    - Producers could leave one bull for the 3<sup>rd</sup> and 4<sup>th</sup> cycles
      - Preg Test, Stage Pregnancies, Sell Late Calvers as PTIC







# Pick your Heifers BEFORE They are born!













#### Always Look To the Dam







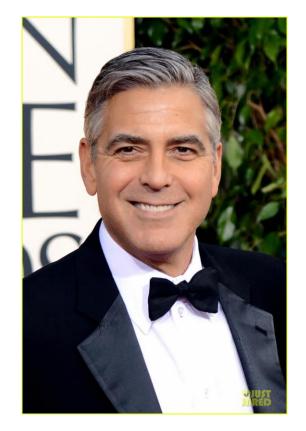
# Always Look To the Dam (50 years old!)







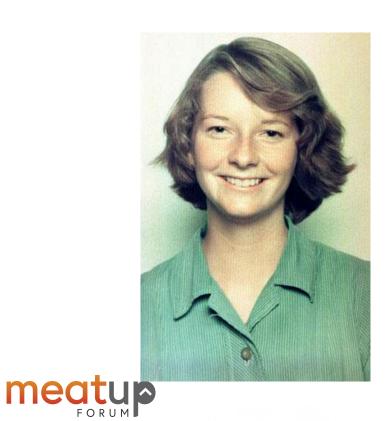
#### Get Good Bulls Too!







#### Who Knew?







#### Cute Little Fella – Low BW and CE







## Big MCW and 20,000 Day Weight







#### Low SC?

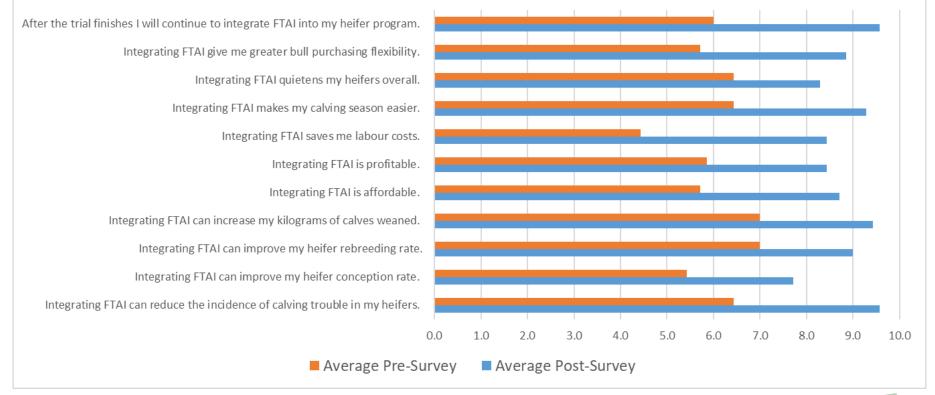






#### Core Producer Pre and Post PDS Survey Result Averages

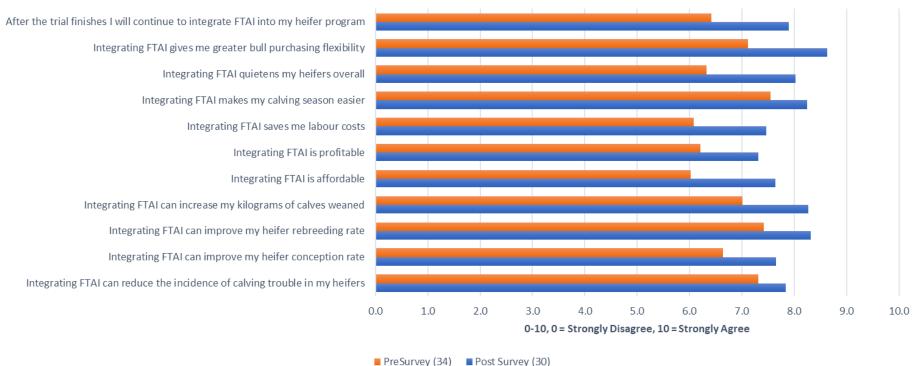
1 = Strongly Disagree to 10 = Strongly Agree





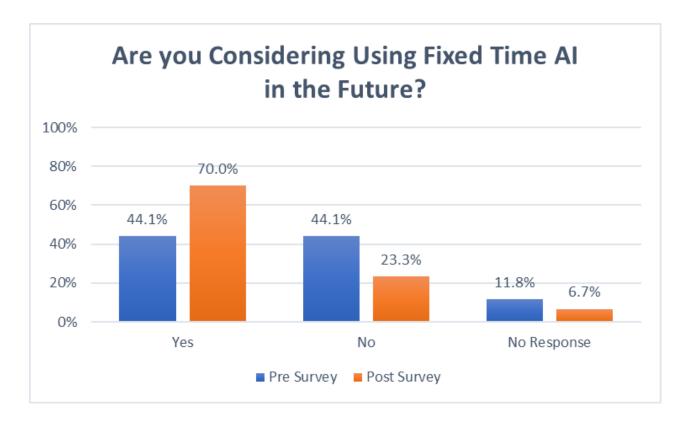


### Pre and Post Field Day Survey Results 12/09/2019 ASHEEP Spring Fieldwalk

























A Heifer In Need of Al!















My Dog!

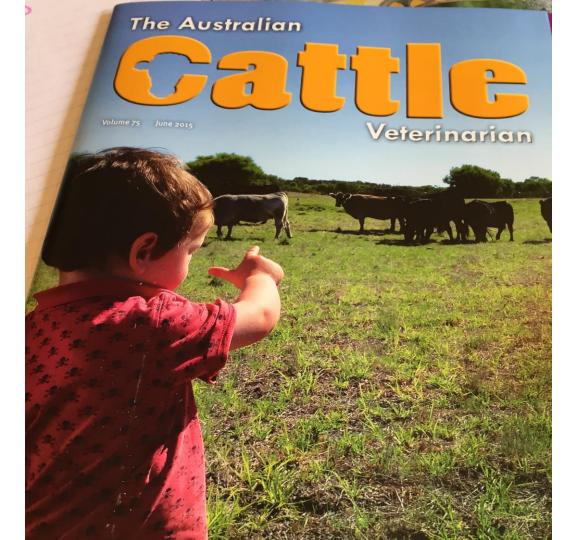






FORUM

IEAT & LIVESTOCK ALISTRAL





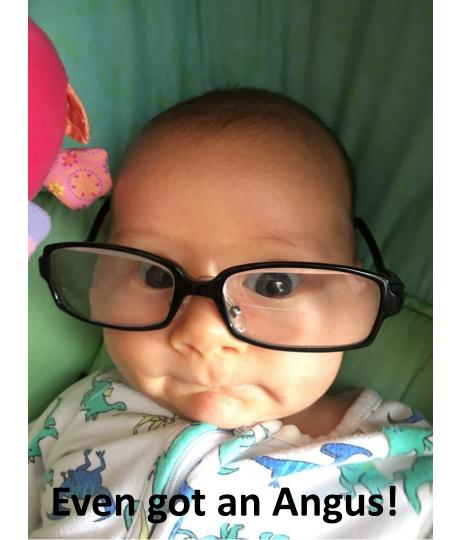
















# **Wean Early**







# **Wean Early**





















# Producer

**Demonstration Site** 





